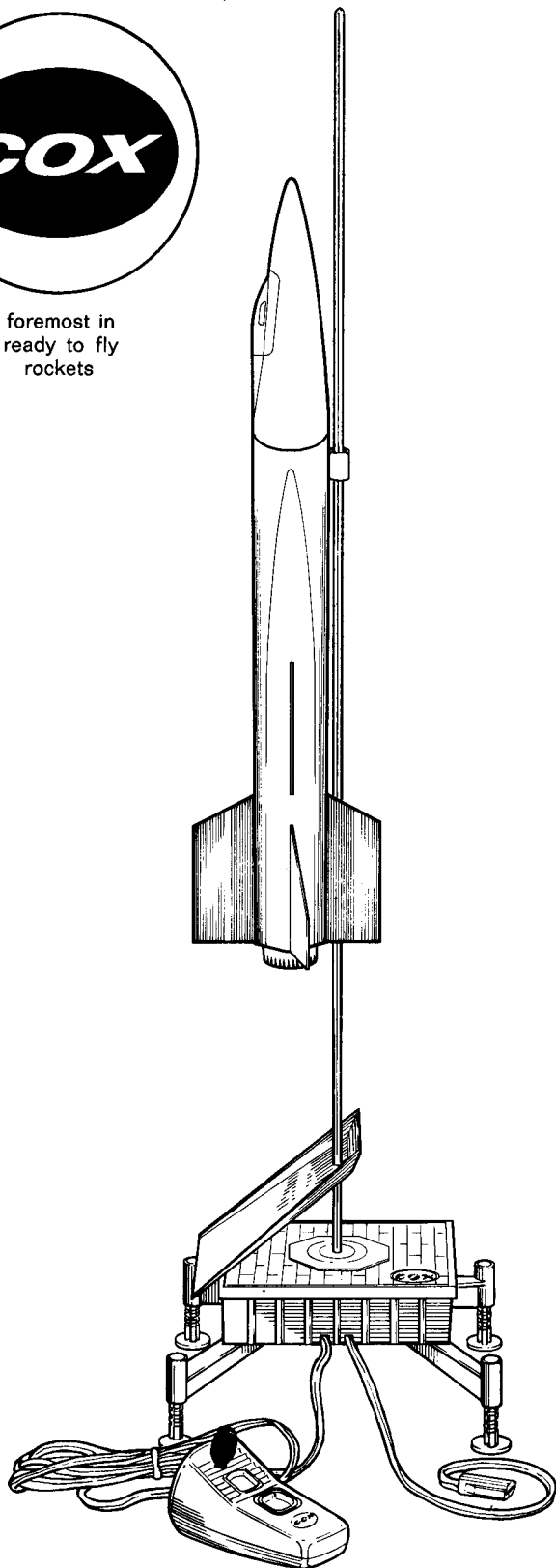


OFFICIAL ROCKET FLIGHT MANUAL



foremost in
ready to fly
rockets



NASA X-15

1/48 SCALE

IMPORTANT

Cox's model of NASA's X-15 rocket plane cannot and is not intended to glide like the real X-15. It is designed only for parachute recovery! In reality, the actual X-15 rocket plane was not much of a "glider" either. Its landing approach was performed "dead stick" or without any power like a glider, but its final rate of descent was four miles per minute and its touch down speeds were over 200 miles per hour! Not much of a soaring ship to say the least!

For more interesting data on the actual NASA X-15 vehicle refer to the enclosed X-15 HISTORICAL HIGHLIGHTS brochure. The brochure contains actual landing photos and also shows how the real X-15 was air dropped from a 500 per hour B-52 jet at an altitude of 45,000 feet. It left the B-52 horizontally and then began climbing rapidly up to the threshold of outer space as speed built up.

Note that your Cox X-15 is designed only for vertical launches by remote electrical rocket engine ignition. Also a three foot long launch rod must be used to keep your X-15 pointed in the proper direction during the first few moments of high thrust acceleration after ignition. The primary reason for this form of initial guidance is that a sufficiently high speed must be reached BEFORE the aerodynamic fins can be effective in keeping your miniature X-15 stable and pointed straight up.

In order to obtain the full reliability designed into your Cox X-15 you should study the remaining pages of this Rocket Manual along with the separate instructions contained with Cox engines and Cox launching systems. If you follow these instructions and suggestions carefully, your X-15 rocket will easily give you hundreds of enjoyable flights. For those who would like to give their Cox X-15 model the complete authentic appearance of the real X-15 rocket plane we have provided a set of the necessary decals. Refer to the NASA X-15 EXTERIOR MARKINGS SHEET for proper decal locations.

ADULT SUPERVISION IS RECOMMENDED WHEN FLYING MODEL ROCKETS

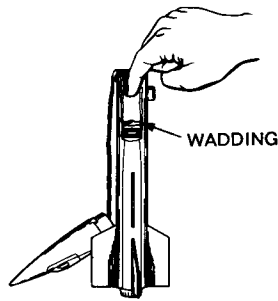
Some states require a minimum area of 5,000 square yards of clear area as a rocket launch site. If in doubt about your State's requirements, contact your local Fire Marshal.

PREPARING THE X-15 FOR FLIGHT

1 INSERT WADDING

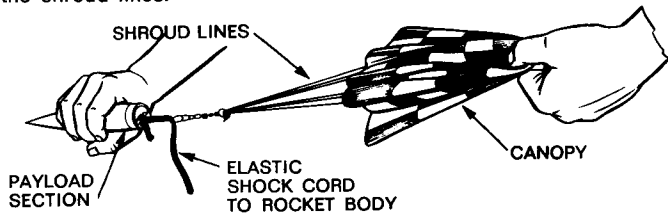
LAY a single layer (1" square) of the flameproof wadding (supplied with Cox Model Rockets) down into the rocket body so it rests on the parachute bulkhead. The wadding is used to provide a gas seal around the edges adjacent to the body.

Thus, instead of leaking past and melting the parachute, the hot ejection charge gases push against the wadding making it work as a piston. This piston-like action separates the nose cone from the rocket body to deploy the recovery system.



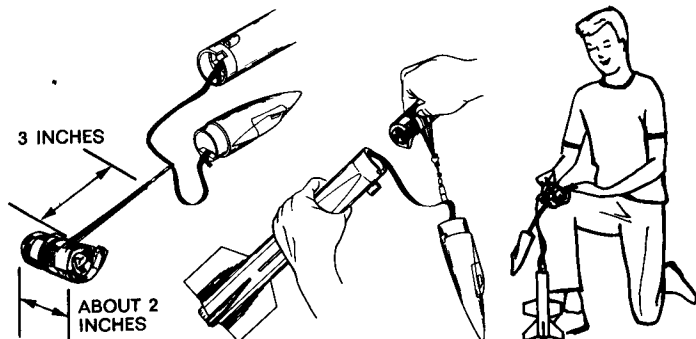
2 PACK PARACHUTE

Grasp the center of the parachute canopy as shown and untangle the shroud lines.



Then, starting from the center of the canopy, tightly roll up the parachute and shroud lines to form a small circular cylinder about 2 inches long. As shown below, your knee can be used as a "handy field bench" when rolling up the parachute.

Leave about three inches of the shroud lines unrolled.



Next insert the parachute into the rocket body. Remember the parachute must fit loosely for easy ejection.

Finally insert the elastic shock cord and remaining shroud lines into the body so that the nose can be mated to the rocket body (using the notch as an alignment guide). Avoid jamming any shroud line, or plastic parachute material between the main body and the nose cone as this extra friction may prevent the nose cone from blowing off.

It is recommended that prior to first flight, you lightly rub talcum powder or cornstarch onto both sides of the parachute surface. This prevents the parachute folds from sticking to one another which helps insure positive chute opening.

After a series of flights, carbon residue from the ejection charge builds up on the payload section — body tube mating surfaces. To assure consistent smooth separation, occasionally clean these surfaces by washing them with a wet rag, tissue, or wadding.

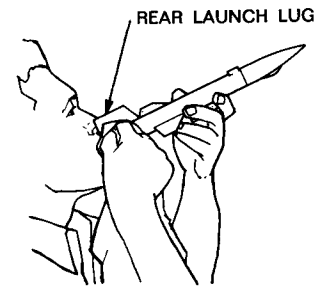
In addition to the above, one special parachute packing rule must be observed. Do not prepack the parachute at home before going out to launch. Plastic parachutes tend to retain their folded shape and may not fully deploy if they sit tightly packed for more than half an hour.

3 PREFLIGHT TEST

Prior to first flight, pretest your parachute packing technique by blowing a hard puff of air into the X-15 as shown to simulate the action of the engine's ejection charge. If you can't blow the parachute out, it means everything is too jammed in. Don't expect the engine to be able to blow the recovery system out in flight if you can't!

Reread wadding and parachute packing steps 1 and 2 if necessary.

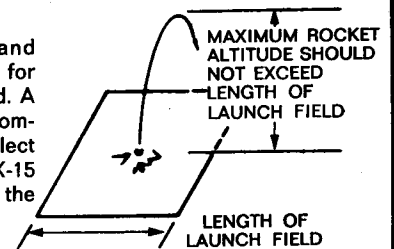
NOTE: To prevent most of the air puff from escaping out the side, use a handkerchief to seal the rear launch lug holes when performing the chute deployment test.



4 SELECT ENGINE

The Performance Chart on the previous page gives the altitude you can expect your X-15 to reach. As you can see, altitude depends on the type of engine used (Bravo or Charlie). The more total energy available in the engine (called Total Impulse) the higher the rocket goes.

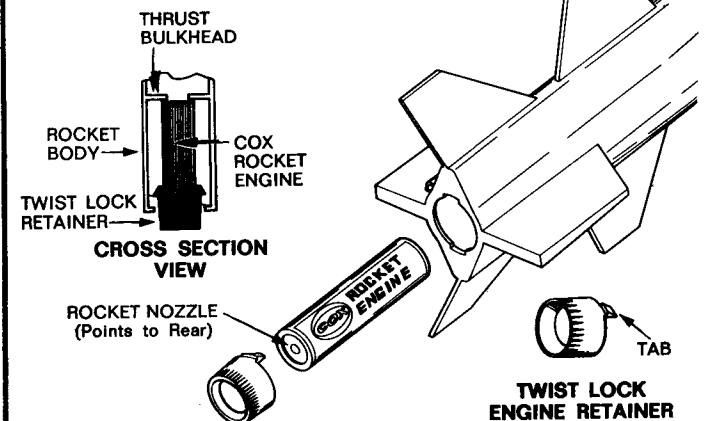
Available flying site size and winds are two good reasons for reducing the engine power used. A general rule of thumb for newcomers to rocketry to follow is to select an engine which will lift the X-15 to an altitude **no greater** than the length of your flying site.



The above rule of thumb for a flying site size is only reasonable when winds are mild or perfectly calm. In windy conditions the rocket will drift a greater distance from any given altitude. For example, inadvertently using Charlie power in a 20 mile per hour wind condition will result in your X-15 drifting a considerable distance from its lift off point.

5 INSTALL ENGINE

Slide the engine, which you have selected, up into the rocket body until it rests firmly against the thrust bulkhead.



Next align the TWIST LOCK tabs with the rocket body notches and push the retainer up into the body. Then twist clockwise until tight. To remove it after a flight, turn it counterclockwise until tabs on the retainer align with slots in rocket body.

DO NOT INSTALL IGNITER UNTIL LAUNCH TIME!

YOUR NASA X-15 MODEL ROCKET

INTRODUCTION

Before any attempt is made to launch your X-15, you and your adult supervisor should understand the rocket. A complete description is provided here to give you this basic familiarization and also to satisfy your curiosity as to how the rocket functions. The knowledge gained will be your insurance for success — meaning maximum safety, reliability and performance.

PARACHUTE

Deployed automatically by the rocket engine ejection charge. Provides the necessary aerodynamic braking to slow the rocket's descent for an undamaged recovery. CLIP THE PARACHUTE AROUND THE SHOCK CORD AS SHOWN.

LAUNCH LUG

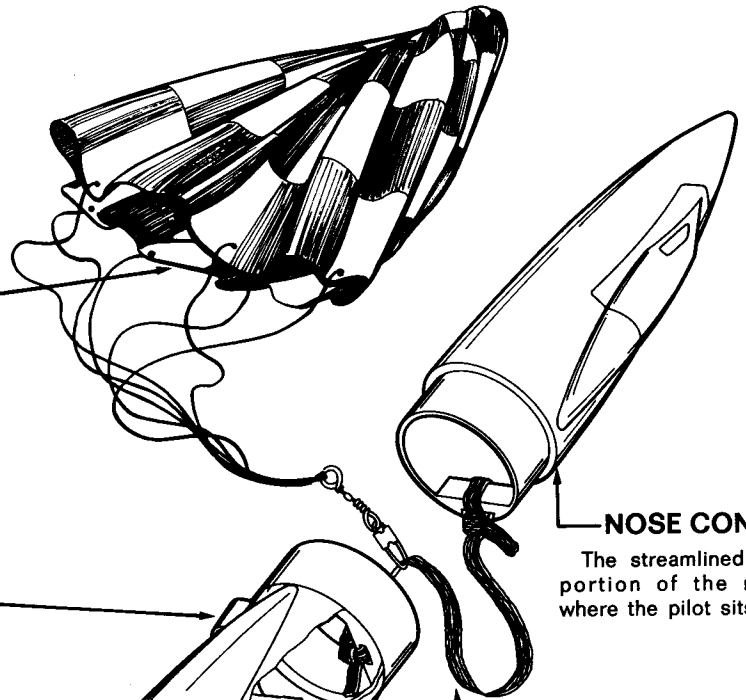
Slides over the launch pad. Provides initial guidance while the rocket builds up speed.

PARACHUTE BULKHEAD

Keeps the wrapped parachute up near the nose cone for easy ejection.

FINS

The initial rocket trajectory is established by the guidance of the launch rod. Once in free flight the fins provide the necessary aerodynamic stability to keep the rocket on course.



NOSE CONE

The streamlined upper portion of the rocket where the pilot sits.

ELASTIC SHOCK CORD

Once the parachute fully opens it slows down the rocket speed very rapidly. The large pulling forces that occur between the parachute and the rocket body during this interval of high deceleration are absorbed by the elastic shock cord.

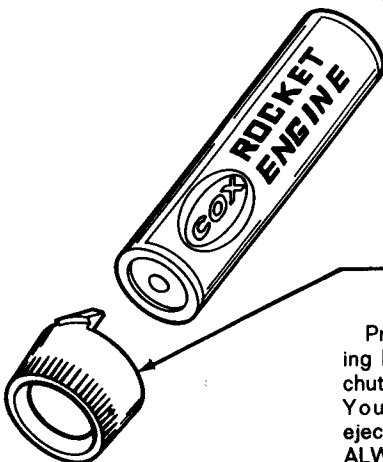
SECURELY TIE THE ELASTIC SHOCK CORD TO THE ROCKET BODY AND THE NOSE AS SHOWN. BE SURE TO USE DOUBLE KNOTS.

WADDING

The parachute recovery system is deployed automatically by the high pressure hot gases generated by the rocket engine's built-in ejection charge. A layer of flameproof wadding PROTECTS the plastic parachute from being melted by these gases.

TWIST LOCK ENGINE RETAINER

Prevents rocket engine from kicking backwards and out when parachute ejection charge is activated. You want the parachute to be ejected — not the rocket engine. ALWAYS secure the rocket engine with the Engine Retainer!



X-15 PERFORMANCE CHART

ENGINE TYPE	PEAK ALTITUDE	MAXIMUM SPEED
BRAVO B6-2	150 FEET	100 MPH
CHARLIE C6-2	325 FEET	180 MPH
CHARLIE C6-4	350 FEET	180 MPH

DO NOT USE RED LABEL BOOSTER ENGINES
(Booster engines do not have a parachute ejection charge)

LAUNCHING THE NASA X-15

1 PREPARE LAUNCHER

Read the separate instructions enclosed with both your COX LAUNCHER and COX ROCKET ENGINES prior to flying your X-15.

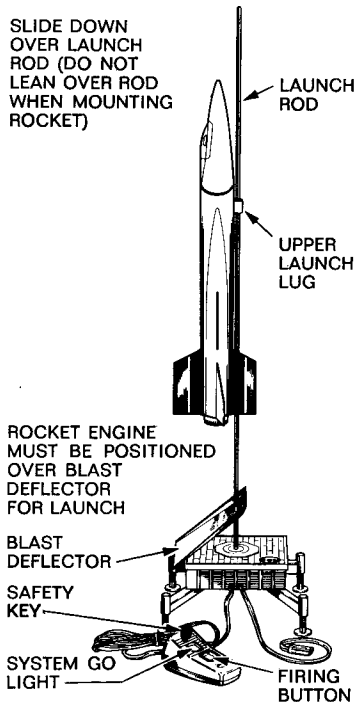
Upon reaching your flying site set up the launcher on level ground if possible, otherwise adjust the legs so the launcher itself will be level.

Unroll the ignition leads so that they will be extended the full 20 feet away from the launcher. Before doing anything else remove the SAFETY KEY from your LAUNCH CONTROL SWITCH and keep it with you until you are actually ready to ignite the rocket engine.

The SAFETY KEY is the system's master switch. When the key is with you it is perfectly safe to approach even an armed rocket and you can be confident that no inadvertent ignition will occur while you're handling the rocket.

With the SAFETY KEY in your hand (or in the hands of your adult supervisor) you can now approach the launcher to mount your X-15. Part of the normal countdown procedure at this time should include a recovery system check. If the parachute has been sitting packed in the rocket body for over half an hour or if temperatures are near freezing, repack the parachute at this time for maximum recovery reliability.

Mount the rocket by sliding the upper and lower launch lugs over the launch rod. BE SURE to rotate the X-15 around on the launch rod so that the hot rocket engine exhaust gases at liftoff will impinge on the metal blast deflector rather than on the plastic base.



MODEL ROCKETRY SAFETY INSTRUCTIONS

Emphasis on safety has marked the entire American Space Exploration effort. The amazing manned flight success record to date is largely due to being safety minded at all times — a fine example for any young person intending to launch model rockets!

1. ALWAYS fly the model rocket only in open areas, only with adult supervision, and only using a launching rod aimed within 25° of the vertical.
2. ALWAYS use only pre-loaded, factory-made commercial model rocket engines that do not require mixing of chemicals.
3. ALWAYS use only a remotely operated electrical firing system to launch the rocket.
4. ALWAYS inspect the rocket before use for damaged fins or other parts that would cause its flight to be unpredictable.
5. ALWAYS use a recovery device, such as a parachute, that will return the model safely to the ground.
6. NEVER launch the rocket in high winds, conditions of low visibility, near people not aware of the launching, or under any conditions which might endanger property or persons.
7. NEVER use rockets that weigh more than 16 ounces, including engines and payload, or that contain more than 4 ounces of propellant.
8. NEVER use an explosive "warhead" and never use the rocket as a weapon against targets on the ground or in the air.

Replacement parts can usually be purchased directly from your hobby shop dealer. If not available you may order direct from the factory. Order by part number and description. Include check or money order to cover cost. No C.O.D.'s please. California residents, enclose 5% state sales tax.

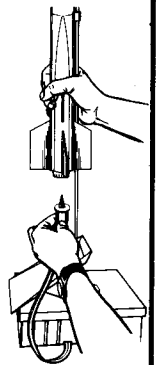
ORDER FROM: CUSTOMER SERVICE
L. M. COX MANUFACTURING CO., INC.
1505 East Warner Avenue, Santa Ana, California 92705
a subsidiary of LEISURE DYNAMICS, INC.

2 INSTALL SAFETY IGNITER

Now you can proceed to arm the rocket for launch. FIRST the SAFETY IGNITER should be inserted firmly into the IGNITER PLUG. THEN the connected safety igniter is pushed gently up and left inside the rocket engine nozzle as shown.

NEVER insert the Safety Igniter into the engine first

This completes the arming of the rocket and you can return to the launch control switch. At this time request any spectators to move back behind you and your adult supervisor.

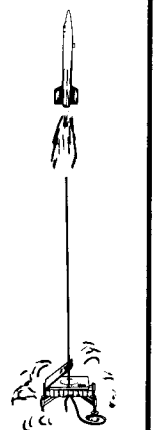


3 GO FOR LAUNCH

The SAFETY KEY can now be reinserted into the LAUNCH CONTROL SWITCH. The SYSTEM GO light should appear, meaning electrical power is ready and the ignition circuit is armed. Once you have verified that no flying aircraft are overhead start a LOUD countdown from TEN to alert the spectators. Press the firing button just as you reach ZERO in your countdown and hold it firmly until the rocket engine ignites.

Your X-15 will then blast off and streak skyward under tremendous acceleration.

The tense moments are over once you spot the white puff of smoke near the peak altitude. This signifies that nose cone separation has occurred and the recovery system has been deployed. The parachute then blossoms open to bring your X-15 back safely for another flight.



COX ROCKETRY HANDBOOKS

From the 28 page Cox Handbook of Model Rocketry, the rocketeer will learn the basic theory of rocket propulsion, elementary flight stability, altitude tracking, and the history of space flight. This handbook also describes the various popular rocket contest events and how to form a model rocket club. Price 25c Post paid.



The Rocketry Science Handbook of Flight Experiments thoroughly discusses model rocket engine internal features; how engines function during a typical flight; and the resulting acceleration, speed, and altitude trajectory time histories. Includes single and two stage Nike Zeus maximum altitude, speed and coast time performance graphs.

Performing the programmed flight experiments enables the rocketeer to measure aerodynamic drag, wind speeds, wind drift, the effect of carrying payloads on peak altitude, and the accuracy of his predicted altitudes. Price 50c Post paid.

X-15 REPLACEMENT PARTS

CAT. NO.	DESCRIPTION	PRICE
49 50010	Main Body, Cockpit and Nose Weight Parts	4.50
49 50020	Decal Sheet and Marking Detail Sheet	1.00
49 50700	Pre-assembled 12" Parachute with Shock Cord	.75
49 49600	Twist Lock Engine Retainer	2/25

Price subject to change without notice.

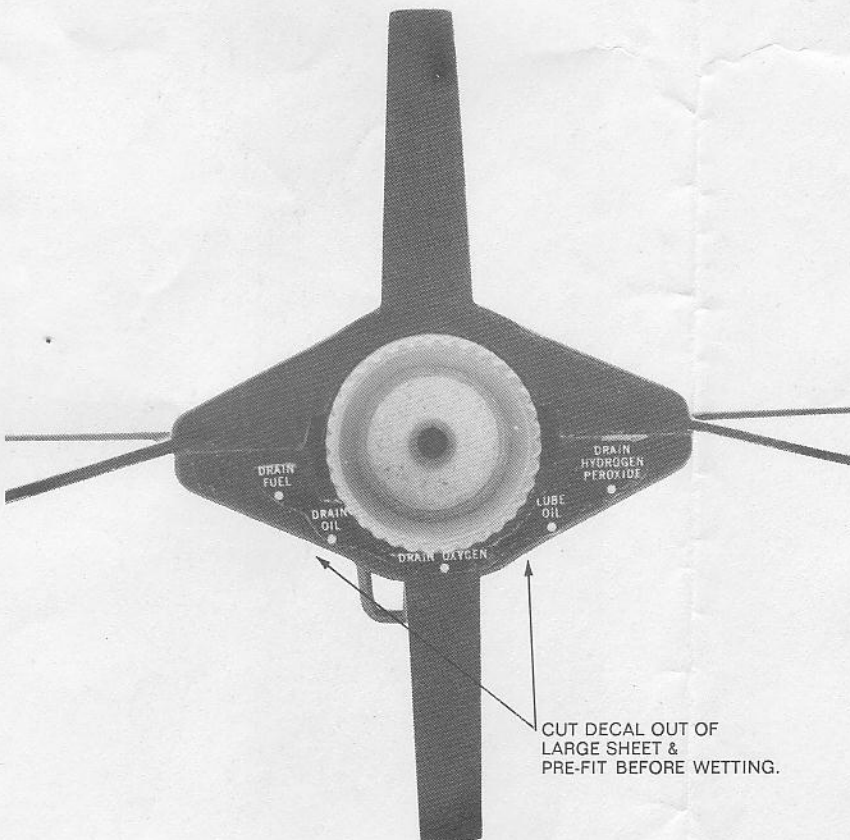


X-15 ROCKET DECAL PLACEMENT

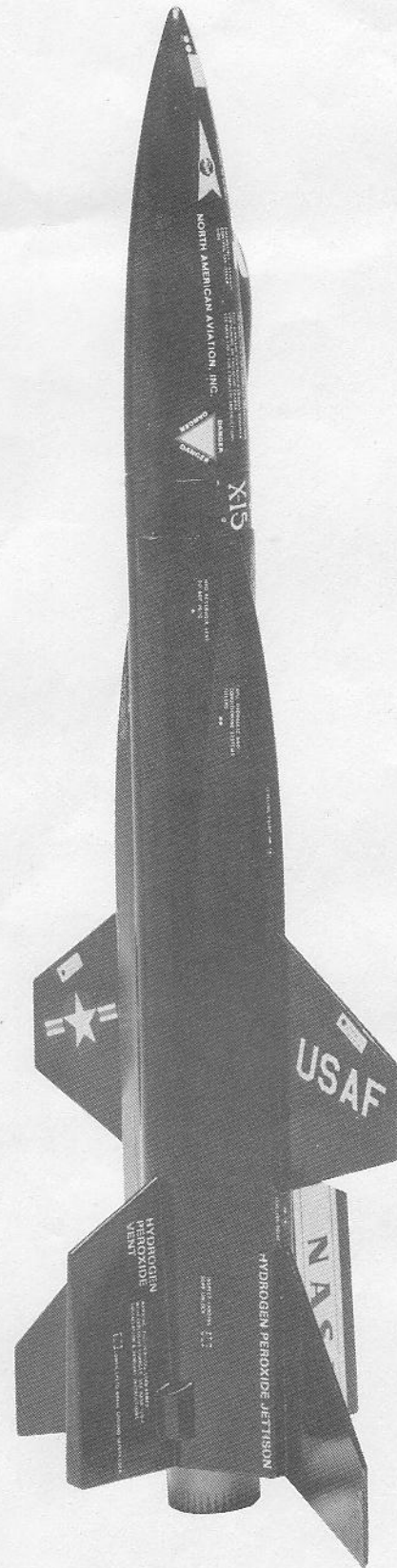
The photos below show where decals should be placed on your model. "No step" decals for the wings and the decal for the end should be pre-fitted and trimmed before wetting and applying.

HOW TO APPLY DECALS

1. Cut the individual decal you are going to apply out of the large sheet.
2. Dip it in water for a few seconds.
3. Remove air bubbles with a soft rubber squeegee. Allow to dry.

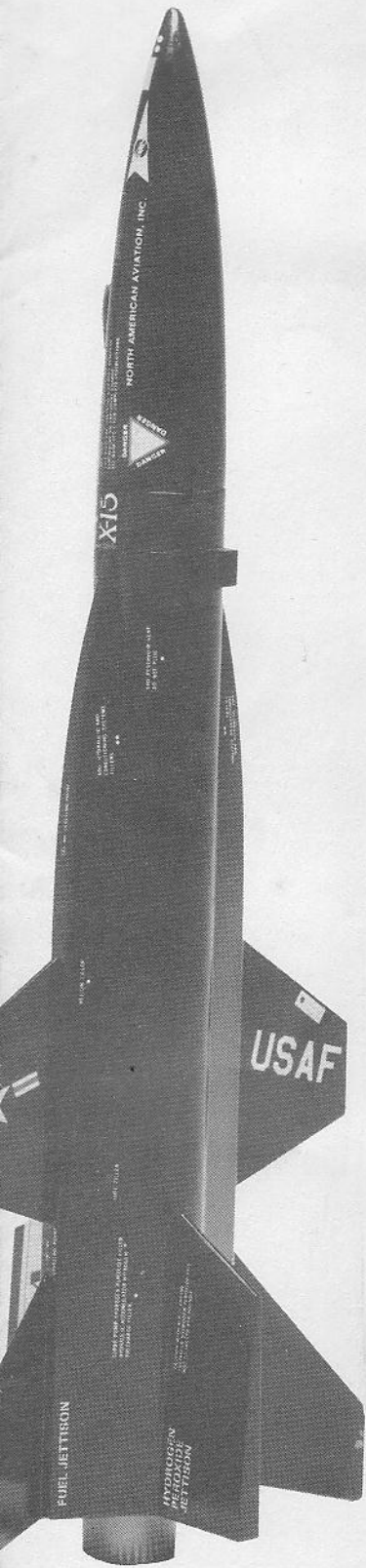


END VIEW

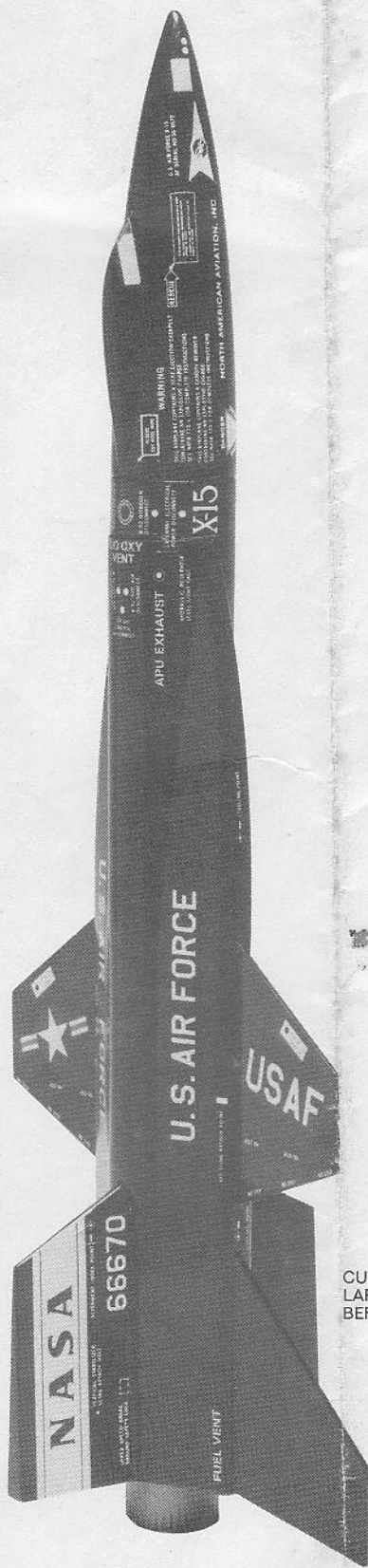


BOTTOM VIEW AT 45° ANGLE TO LEFT

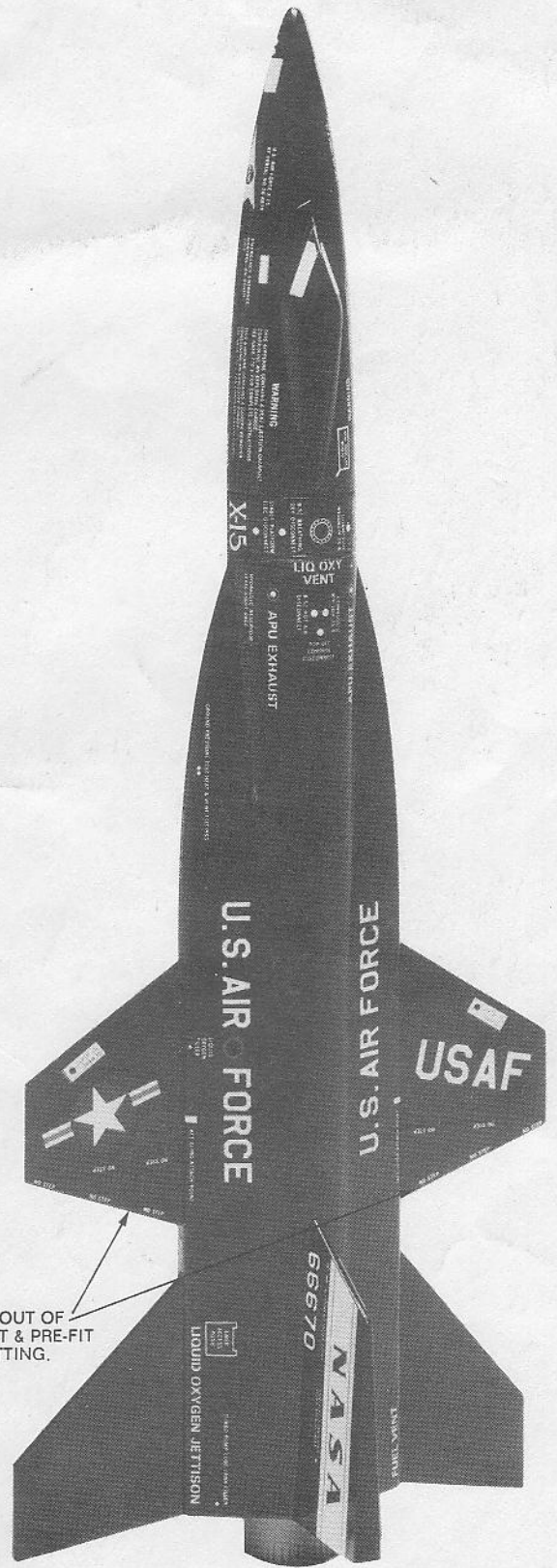
BOTT



FROM VIEW AT 45° ANGLE TO RIGHT



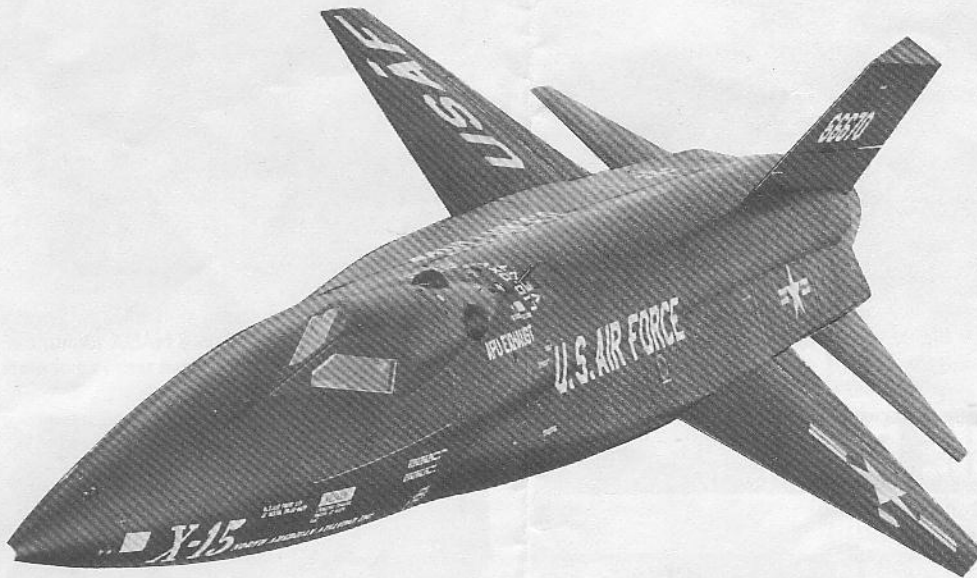
TOP VIEW AT 45° ANGLE



TOP VIEW

X-15 HISTORICAL HIGHLIGHTS

by Douglas J. Malewicki



BASIC X-15 ROCKET PLANE DATA

The sleek X-15 was a very small rocket propelled aircraft designed solely to extend the frontiers of manned flight to the fringes of outer space. The 22 foot wingspan of this unique 4500 mile per hour machine is 11 feet less than the popular little Cessna 150 two place flight trainer and just about equivalent to the length of the average home garage.

A distinctive wedge-shaped vertical fin, thin stubby wings, and full length fuselage side fairings were part of the X-15's high heat Inconel-X nickel-chromium-steel structural shell. Underneath this black skin were housed numerous scientific and data acquisition instruments; lots of liquid propellant for the big 58,500 pound thrust Thiokol XLR-99 rocket engine; and one man. When this throttleable rocket was run at maximum power, the X-15 lost 55% of its total weight in a mere 80 seconds! Such thirst dictated use of the air drop technique developed in the early rocket plane days.

RESEARCH ROCKET PLANE ACCOMPLISHMENTS

The first aircraft in the world to reach a supersonic speed of Mach 1 was air dropped from a Boeing B-29 Superfortress at 30,000 feet altitude on October 14, 1947. This was the famous 6,000 pound thrust Bell X-1 rocket plane, piloted by Captain Charles Yeager. It took five more years of high speed aeronautical research before Mach 2 was attained. On November 21, 1953 Scott Crossfield became the first man to reach Mach 2 (1,237.5 mph) in an air dropped Douglas Skyrocket. Scott eventually became North American Rockwell's chief research test pilot and later was the first person to fly the X-15.

A modified Bell X-1A eventually reached 1,650 mph and a peak altitude of 90,000 feet. On September 27, 1956 Captain Milburn Apt was the first man to exceed 2,000 mph in the Bell X-2 rocket plane. As you can see the X-15 didn't just happen overnight. It was a logical, technical extension based on considerable accumulated knowledge.

X-15 TECHNOLOGICAL ADVANCES

According to the best engineering predictions at the time of its conception, the X-15 design appeared capable of advancing top speeds to 4,000 miles per hour and peak altitudes to 250,000 feet. Three of these super planes were then built by North American Rockwell.

During the preliminary design phase, considerable time went into developing a new system to control the ship near peak altitudes when it would be "flying" in a vacuum. Up there, at the threshold of outer space a wing produces no lift regardless of speed, and the aerodynamic control surfaces normally used for steering purposes are totally useless. Without steering, the X-15 could very easily have reentered the atmosphere backwards, sideways, or even upside down at hypersonic speeds. More than likely, it would burn up before full aerodynamic control was regained.

This potential in-flight hazard was countered by mounting eight small 40 to 100 pound thrust hydrogen peroxide rockets in the X-15's nose and four more in its wing tips. The nose rocket controlled pitch and yaw; wing tip rockets, the roll. A single stick on the pilot's left controlled which rockets would fire and for how long. The various pilots who flew the X-15 proved that man could adapt and feel comfortable using small blips of rocket thrust to steer and orient his craft while in a vacuum. The same type of REACTION CONTROL SYSTEM was later used on the Gemini and Apollo programs for all their precision rendezvous and docking maneuvers.

Another technological advancement from the X-15 program was the special full pressure high-g suits developed for and worn by all X-15 pilots. Today they are called SPACE SUITS.

THE X-15 FLIGHT TEST PROGRAM

After rollout ceremonies, numerous ground tests, and static rocket firings, the first X-15 powered flight was conducted on September 17, 1959. The 4,000 mph design speed was first surpassed on the 45th flight (November 9, 1961) and the design altitude capability of 250,000 feet was considered officially reached on the 52nd flight (May 30, 1962).

It might be interesting to note that the X-15 vehicle was not retired and placed on a pedestal of honor once it reached those dreamed-for design speed and altitudes. NASA flew it continuously prior to finally retiring it 6½ years later. Meeting the speed and altitude goals merely qualified the machine to start its real job as a useful research tool. NASA personnel ceased worrying if the thing would really fly, and overnight the X-15 became a totally reusable platform for carrying a host of exotic scientific experiments up to a true outer space environment. It is most important to note that using the X-15 on certain types of research missions was very inexpensive compared to the throwaway booster methods used at the beginning of the manned Space Program. In the process of performing its job as test bed for scientific experiments (ranging from stellar photography to micro-meteorite impact detection), the X-15's speeds advanced up to 4,520 mph (Mach 6.7) and peak altitudes shot up to 354,200 feet (67 miles straight up).

THE X-15 ROCKET PLANE



The first completed X-15 is shown here at the North American plant in Los Angeles, California. The first 8 flights covering a period of 9 months were

all flown by North American test pilot A. Scott Crossfield prior to official delivery to NASA. At that time NASA identification markings were added.

THE men



Six of the twelve pilots involved in the X-15 research program are shown here. From left to right: Captain Joe H. Engle, USAF (presently an astronaut); Lt. Colonel Robert A. Rushworth, USAF; John B. McKay, NASA; Major William J. Knight, USAF; Milton O. Thompson, NASA; William H. Dana, NASA.

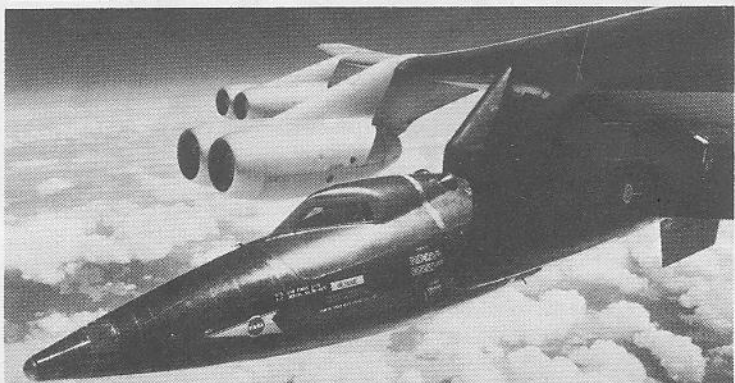
Of this group Engle, McKay, Knight, and Dana made flights over 50 miles in altitude which qualified them for astronaut wings. Other X-15 pilots not shown who reached the 50 mile qualifying altitudes were Robert M. White, USAF; Joseph M. Walker, NASA; and Michael J. Adams, USAF.



3-2-1 mission is go! Automatic disconnect is followed by YLR-99 rocket engine ignition.

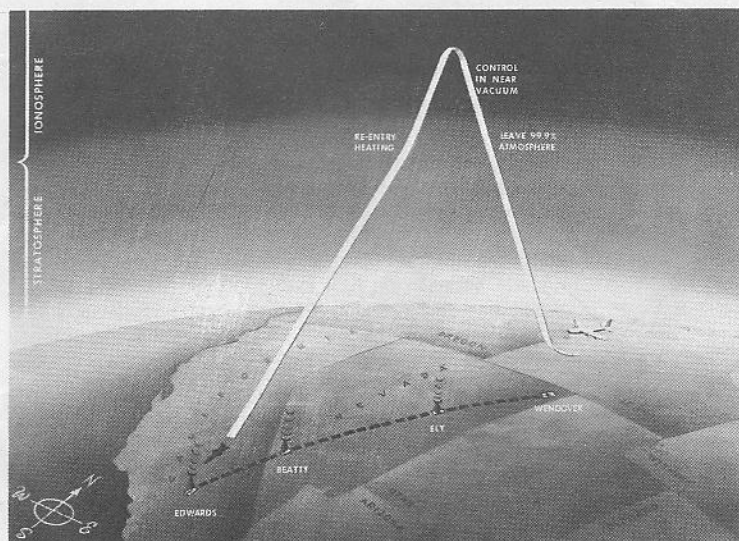
When dropped, the X-15 weighs 33,300 pounds. Eighty seconds later the X-15 only weighs 15,000 pounds. In that short time 18,300 pounds of liquid oxygen and anhydrous ammonia fuel are consumed. Just prior to "burn-out," the engine's full thrust of 58,500 pounds subjects the pilot to approximately 4 g's of acceleration.

THEIR TYPICAL MISSION



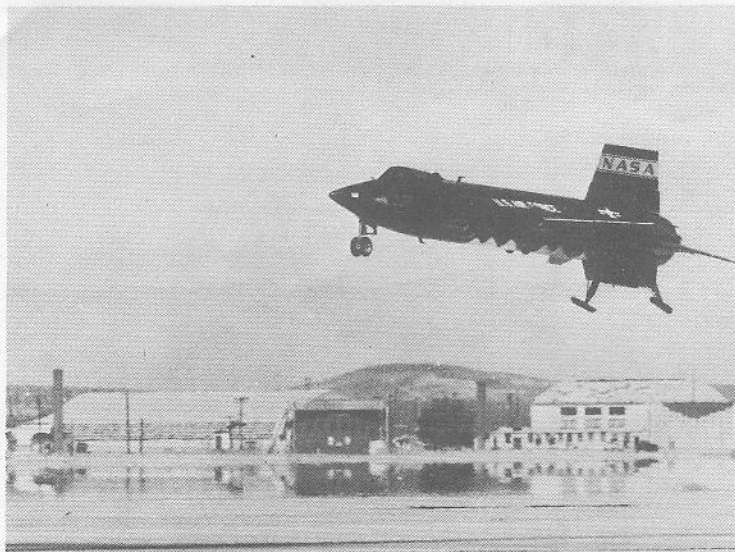
Last minute checks are performed as B-52 mother ship climbs to launch altitude

Because of its large fuel consumption, the X-15 was air launched at an altitude of about 45,000 feet from an 8 engine B-52 jet flying at 500 miles per hour horizontal speed. In essence, the X-15 was like the second stage of a space shuttle and the B-52 was the fully reusable manned booster.



Typical Flight Path

Flights begin with the air drop from the B-52 high above Wendover, Utah. Only ten minutes later the X-15 has completed its space trajectory, its high heating steep reentry maneuvers, and it is ready to touch down at Edwards Air Force Base in California.



Pin point landing approach. Note use of rear landing skids instead of wheels.

Landings are accomplished "dead stick." A non-powered very high-speed glide is followed by touchdown speeds of over 200 miles per hour and a mile long skid to a stop.

After the first few flights the pilots surprised all the scientists and engineers with their landing accuracy. After a glide phase extending through

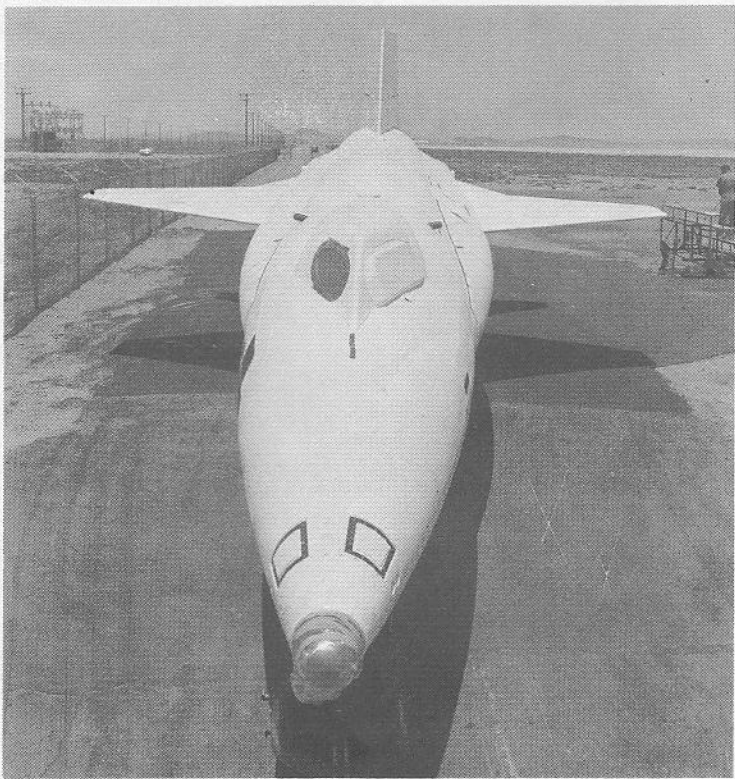


B-52 mother ship and the two F-104 Starfighter chase plane pass overhead after completion of another successful mission.

most of the state of Nevada and into California, the pilots would still touch down consistently within 1,000 feet of a preselected point. Thus, very valuable information for our country's future Space Shuttle concept was acquired.

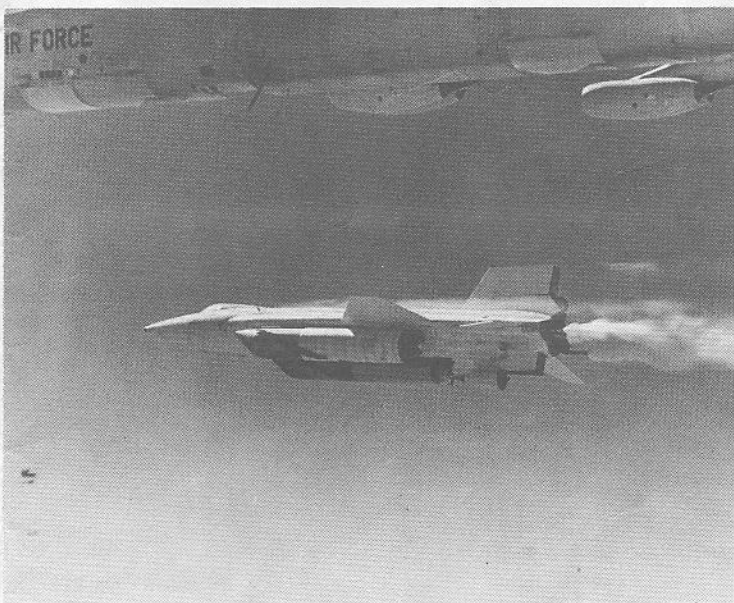
FASTEST X-15 FLIGHT, 4520 MPH, OCTOBER 3, 1967

The third and last X-15 rocket plane built by North American was extended 29 inches in the middle so it could carry more propellant for the really hot flights. First powered flight of ship number 3 was made by Neil Armstrong on December 20, 1961.

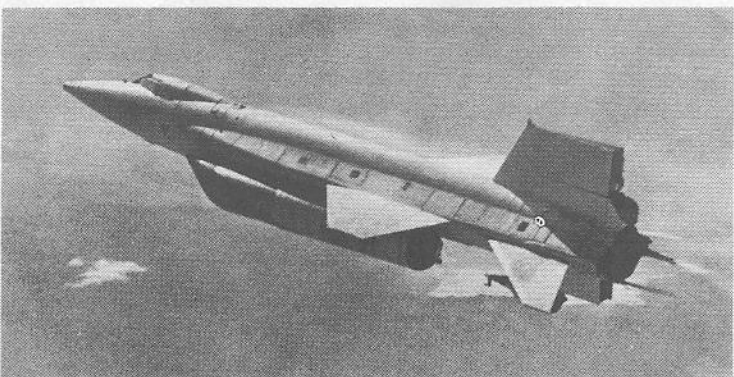


White ablative material protects X-15A2 from extreme heat experienced during mach 6.7 record run. Note ablative covered window hatches. These were jettisoned after reentry for landing visibility.

A coating of white ablative material was added to the number three X-15 ship as the rocket plane's hypersonic speeds were extended further and further. Major William J. (Pete) Knight, USAF, was the pilot during the record speed run. The flight was part of the overall flight research program being conducted with the X-15 as a joint NASA/Air Force operation. This was the 188th X-15 flight conducted from Edwards Air Force Base in California.



X-15A2 drops away from B-52 mother ship to start record flight. Note external drop tanks to increase engine thrust duration and supersonic combustion ram jet (scramjet) attached to ventral rudder.



X-15A2 ignition sequence begins a split second later. Note pilot is flying blind due to window thermal protection requirement.

